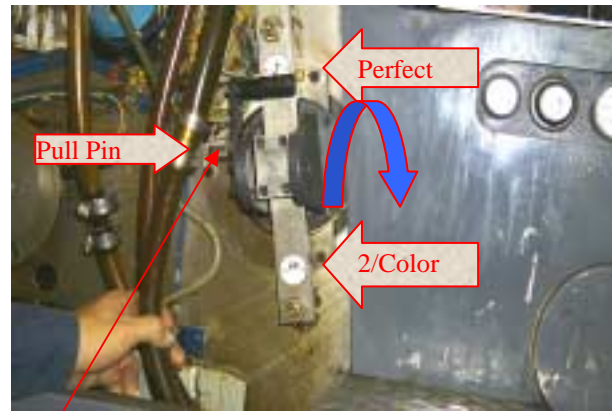
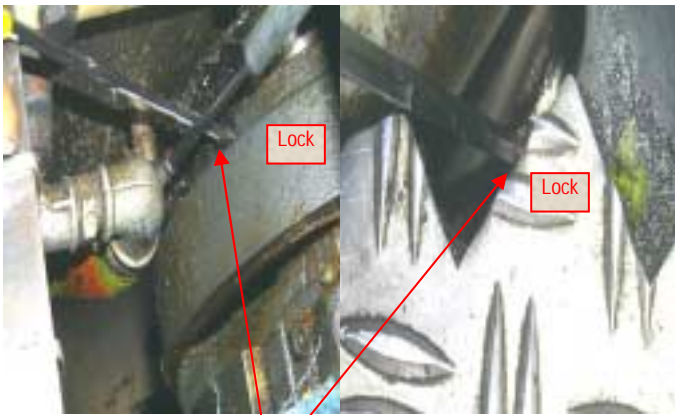


CHANGE OVER FROM 2 COLOR TO PERFECT



- 1.) Align red marks on #3 transfer cylinder gear. Perfecting cylinder grippers should be facing 12:00.



- 2.) Loosen locks for bolts for horseshoe cam (5 mm Allen) located on horseshoe cam and hole in side frame drive side of press. On operator side pull pin and move
- 3.) Retighten lock bolts that were loosened in step 2.
- 4.) Remove 1 taper pin in #3 transfer cylinder gear.
- 5.) Loosen six 8mm Allen bolts in #2 transfer cylinder gear.
- 6.) Pull out knob on #3 transfer cylinder gear and turn 180 degrees.
- 7.) Hand crank press to sheet size.(measure sheet).
- 8.) Tighten 6 bolts loosened in step 5.
- 9.) Pull black knob on #2 transfer cylinder cam lock and move to top in counter clockwise direction, move chrome hand wheel to sheet size and reposition black knob in original position.
- 10.) Loosen 2 8mm allen bolts located on #2 transfer cylinder journal 1 bolt on each side.
- 11.) Move sucker heads by hand to sheet size going by scale on operator side of #2 transfer cylinder.
- 12.) Tighten two bolts loosened in step 10.
- 13.) Inch sheet in press and check gripper bite on 2nd unit.

