

Press/Type									
	BX-NN TP29/32	BX-NN TP36	BX-NN TP38/38-A	BX-NN TP41	BX-G SC36	BX-G TP36/36-S	BX-G TP41-S	S-015 SC29	BX-G TP104
Feeder Adjustment By Degree Disc									
Feeder Clutch Off	0	0	0	0	64	0	0	172	233
Sheet Flaps Start Return Movement	78	78	83	133	275	80	145	301	80
Vacuum On	140	140	152	204	14	140	204	0	145
Forwarding Suckers Release Sheet	138	138	152	202	352	138	207	0	142
Timing Wheels Touch Sheet .3 MM Pre-Tension	147	147	161	211	0	147	216	8	151
Sheet Flaps Start Forward Movement	340	340	7	57	210	347	65	202	0
Seperator Adjustment									
Start Of Ventilation Blowers	59	59	63	123	337	123	192	300	127
Start Of Seperating Blowers	240	240	254	304	129	275	344	110	279
Pile Governor Foot In Lowest Position	276	276	290	340	160	306	15	189	310
Lifting Sucker Vacuum Off	352	352	6	56	204	350	59	185	354
Forwarding Suckers Start	0	0	14	64	225	11	80	215	15

Rotary Encoder							
Press	Cable	Coding	A-C	B-C	E	F	Direction
TP 74 7500 10,000 IPH	151430	2,3&10	120-224	182-227	140-167	120-145	CCW
TP 94 7500 10,000 IPH	151440	3&10	171-247	210-251	150-217	171-195	CCW
TP 104 7500 10,000 IPH	151450		155-233	155-261	170-196	155-175	CCW
TP 74 202211 11,000 IPH	151430	2,3&10	120-212	152-227	125-152	120-140	CCW
TP 104 20211 11,000 IPH	151450		159-219	182-227	140-167	120-145	CCW
TP 74 20213 13,000 IPH	151420	2,3&10	120-224	182-227	140-167	120-145	CCW
TP 94 20213 13,000 IPH	1514_0	3&10	120-224	182-227	140-167	120-145	CCW
TP 104 20213 13,000 IPH	1514_0		120-224	182-227	140-167	120-145	CCW
TP 104 20216 13,000 IPH	151440		120-224	182-227	140-167	120-145	CCW

## **SPIESS FEEDER SETUP**

Use flywheel and position pull-in wheels so they are down and driving. They should be on flat area of pull-in wheel shaft.

At this position there should be .010" between pull-in wheel wing stop and set screw. Adjust both sides if necessary.

Turn on air pump and vacuum valve so there is vacuum present at forwarding suckers.

Cover both forwarding suckers with the paper that press is running, and rotate feeder in forward direction until the paper drops from forwarding suckers.

At this position there should be .040" between pull-in wheels and pull-in wheels shaft. If this dimension is off the cam on the drive side for feeder will have to be moved.

Position the wheels on feedboard in such a manner that the sheet can be moved back about 1/16". **DO NOT PUT ANY WHEELS ON THE FIRST SHEET GOING IN PRESS.**